

## SAFETY DATA SHEET: Brazing Alloy

**Section I – IDENTIFICATION**

<b>Product Name:</b>	Brackets (Brazing Alloy only, for product see Stainless Steel SDS); Tip-Edge® Metal brackets, Advant-Edge®, Twin-Edge®, Straight-Edge® / Molar Tubes (Brazing Alloy only, for product see Stainless Steel SDS); Single, Double, Convertible, Combination / Lingual Attachments(Brazing Alloy only, for product see Stainless Steel SDS); Bondable Lingual Button, Bondable Lingual Cleat, Bondable Lingual hook, Lingual Molar Sheath / Traction Hooks (Brazing Alloy only, for product see Stainless Steel SDS) / Preformed Lingual Retainers(Brazing Alloy only, for product see Stainless Steel SDS) / Flip-Lock® Herbst® (Brazing Alloy only, for product see Stainless Steel SDS) / Hyrax appliance (Solder only, for Contoured Lingual see Polypropylene SDS, for Body see Stainless Steel SDS)
<b>Common Name:</b>	Orthodontic Brackets, Tubes, Appliances, and Auxiliaries
<b>Material:</b>	Brazing Alloy
<b>Recommended Use:</b>	TP Orthodontics' products are intended for use in orthodontic treatment.
<b>Restrictions on Use:</b>	TP Orthodontics' products are intended for use by trained dental professionals and orthodontists, who have the primary responsibility to identify any possible contraindications that may preclude the use of this product. U.S. Federal law restricts this device to sale by or on the order of a dental professional.
<b>Product Manufacturer:</b>	TP Orthodontics, Inc. 100 Center Plaza La Porte, IN 46350-9672 USA Phone: 800-348-8856 Hours: M-Th 7a-4:30p Fax: 219-324-3029 Internet: <a href="http://www.tportho.com">www.tportho.com</a>
<b>Emergency Number:</b>	800-348-8856 Available during normal business hours: Monday-Thursday 7am to 5pm CST and Friday 7am to 12pm CST

**Section II – HAZARD IDENTIFICATION**

**General Hazard Statement:** As per OSHA Regulation 29 CFR 1910.1200, brazing alloy is part of products classified as articles and do not constitute a hazardous material in their solid form. The products covered by this document are manufactured items which are assembled to a specific shape and design and are generally classified as non-hazardous in their shipped form.

This product is considered an article and does not release or otherwise result in exposure to a hazardous material under normal use conditions. However, some hazardous elements contained in these products may be emitted under certain processing conditions such as grinding, burning, welding, cutting, melting, brazing, or machining. The first-aid and fire-fighting measures below are for hazardous materials which may be emitted during processing.

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Products in their solid form do not present a fire or explosion hazard.

### Section III – COMPOSITION/ INFORMATION ON INGREDIENTS

Mixtures: \*

Ingredient(s)	CAS No.	EC No.	wt%
Silver	7440-22-4	N/A	Proprietary
Copper	7440-50-8	N/A	Proprietary
Zinc	7440-66-6	231-175-3	Proprietary
Tin	7440-31-5	N/A	Proprietary

*\*No minor components need to be disclosed according to the applicable regulations.*

### Section IV – FIRST-AID MEASURES

**Skin:** Wash skin with soap and water, if rash develops, seek medical attention.

**Eyes:** Flush with plenty of water for 15 minutes; seek medical attention if irritation persists.

**Ingestion:** Do not induce vomiting. Call a physician or Poison Control Center immediately. Drink plenty of water. Never give anything by mouth to an unconscious person.

**Inhalation:** Move into fresh air. If breathing difficulty occurs, get prompt medical attention.

### Section V – FIRE-FIGHTING MEASURES

**Flash Point and Method:** NA

**Flammability Limits:** NA

**Auto-ignition Temperature:** NA

**Melting Point:** 1205 degrees F

**General Hazard:** Not combustible in the shipped form

**Firefighting Instructions:** No special instructions for product shipped

**Firefighting Equipment:** No special equipment for product as shipped

**Combustion Products:** No hazardous decomposition products are expected

### Section VI – ACCIDENTAL RELEASE MEASURES

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**General:** If accidentally released, gather product and store properly. As shipped the product does not pose a hazard to the environment.

### Section VII - HANDLING AND STORAGE

**Storage Temperature:** No special requirement.

**Storage Pressure:** Not applicable

**General Storage:** Store away from acids, bases, and oxidizers.

### Section VIII – EXPOSURE CONTROLS/ PERSONAL PROTECTION

#### Personal Protection Equipment

**Eyes:** Safety glasses recommended. If grinding, a face shield is also recommended.

**Skin:** Gloves recommended when handling.

The use of local exhaust ventilation is recommended to control emission near the source of metal being cut, ground welded or melted.

### Section IX – PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	Tan /Grey
<b>Odor</b>	Odorless
<b>Physical State</b>	Solid
<b>pH</b>	N/A
<b>Melting/Boiling Point</b>	MP: 1205 degrees F
<b>Flash Point</b>	N/A
<b>Evaporation Rate</b>	N/A
<b>Flammability</b>	Nonflammable
<b>Vapor Pressure</b>	N/A
<b>Vapor Density</b>	N/A
<b>Relative Density</b>	N/A
<b>Solubility in water</b>	Insoluble
<b>Auto-ignition Temp</b>	N/A
<b>Decomposition Temp</b>	N/A
<b>Viscosity</b>	NA

### Section X – STABILITY AND REACTIVITY

**Stability:** Product is Stable and hazard polymerization will not occur.

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**Reactivity:** None for the product as shipped.

**Incompatible Material:** Acids, bases, and oxidizers.

### Section XI – TOXICOLOGICAL INFORMATION

Brazing alloy fumes and dust toxicological information is not applicable for this manufactured item in its shipping form.

### Section XII – ECOLOGICAL INFORMATION

There is no data available.

### Section XIII – DISPOSAL CONSIDERATIONS

**General:** Recycling of all metallic byproducts as scrap is strongly encouraged. If byproducts need to be treated and/or disposed of as wastes, hazardous wastes characterizations must be performed prior to treating and/or disposing. Contact appropriate parties to ensure compliance with all federal, state and local rules and regulations related to waste treatment and disposal.

### Section XIV – TRANSPORTATION INFORMATION

Not regulated by DOT.

### Section XV – REGULATORY INFORMATION

TSCA (Toxic Substances Control Act):  
Not Applicable

CERCLA (Comprehensive Response & Liability Act):  
Not Applicable

SARA Title III (Superfund Amendments & Reauthorization Act):  
311/312 Hazardous Categories – not applicable for storage of items as shipped, however if processed, end product may require reporting.  
313 Product Ingredients – subject to reporting requirements may include: copper, zinc, and silver.

California Safe Drinking Water Act (Prop 65) listing:  
Not Applicable

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**Section XVI – OTHER INFORMATION**

All the information is collected from Supplier certificate of analysis, manufacturing process, technical files and known history from 70 years of experience and is believed to be correct as of the date issued.

By supplying above information, TP Orthodontics, Inc. assumes no legal responsibility of any kind for the accuracy, completeness, or use of the data supplied as well as the product mentioned in the foreclosure